# Conference Program #ALTA2020online



# Nickel-Cobalt-Copper, Uranium-REE, Gold-PM, In Situ Recovery, Lithium & Battery Technology

## **CONFERENCE & EXHIBITION**

ALTA - a leading platform for innovation since 1995

live online 9-27 November | on-demand until March 25th annual event



## www.altamet.com.au



technical sessions, short courses and webinars

#ALTA2020online

All times are listed AWST (Perth) with recordings of all technical content available on-demand until March 2021

message from the Chair



We invite you to join us at **ALTA 2020 Online**, our **25th annual conference**. We are excited to present another outstanding technical program to the metallurgical industry.

For the past 25 years we have provided a dynamic forum for sharing ideas, innovations, technologies and projects. ALTA and the industry have come a long way since our first conference in 1995, but our focus on the importance of metallurgical innovation remains the same. In recent years the program has expanded to include the hot topics of Lithium Processing, Battery Technology and In-Situ Recovery, and to reflect the rapidly developing field of battery metals. This year we are offering six practically-oriented short courses, the presenters drawing from extensive industry experience.

Panel discussions have always been a key feature of ALTA conferences, and delegates will continue to benefit from this valuable knowledge sharing, discussion and debate with key industry representatives from around the globe. By publishing the detailed panel notes and making them freely available, ALTA continues to lead the way in facilitating open discussion to benefit the wider industry.

The conference is designed to be accessible to participants in all time zones, while being presented live in Perth time (AWST). Presentations, panel discussions, short courses and webinars will be available for on-demand viewing from the day of presentation until March 2021. Presenter Q&A chat will remain live for the duration of the conference, providing ongoing opportunity for meaningful discussion.

We thank our opening and keynote speakers and all our presenters for their contribution to this excellent program. We also recognise the important role of our partners, co-sponsors, sponsors and exhibitors.

#### Alan Taylor

Conference Founder and Chair Managing Director and Metallurgical Consultant ALTA Metallurgical Services

### about the conference

<u>ALTA 2020 Online</u> is a world-class annual metallurgical conference and a leading platform for innovation.

We are pleased to partner with **CSIRO Mineral Resources** for the In-Situ Recovery Conference and **Curtin Gold Technology Group** for the Gold-PM Conference. The Uranium-REE and In-Situ Recovery Conferences, and Uranium Processing short course are organised in co operation with **International Atomic Energy Agency**.

The value-packed program comprises five conferences, five panel discussions, six short courses, three webinars, virtual exhibition and networking. This digital version of this highly regarded annual conference makes it easy for you to participate from anywhere in the world.

The emphasis of the carefully crafted program is practical rather than academic, and the themes running through the conference are the various aspects of technology and project development.

This is an outstanding platform for discovering the latest worldwide developments in plant operations, process technology, new projects, testwork and scale-up, process modelling and control systems, application of mineralogy and geometallurgy, R&D, equipment, reagents, materials, tailings disposal and environmental alleviation.

## what do people say about ALTA?

"Undoubtedly, this is the premier conference of its' type in our industry"

"Bottom line - I think ALTA is pretty much the best technical conference I've found."

"This must be one of the most professional conferences on the calendar in our field and certainly the best organised."

"It is always a feast for a metallurgist to attend an ALTA conference."

"It is clear that ALTA remains the gold standard for conferences in the field of hydrometallurgy."

"If one is into the hydrometallurgy of Ni-Co-Cu, U-REE, Li, Gold-PM, this is the annual conference to attend."

"The sessions exceeded the highest expectations with pertinent and practical presentations and discussions, knowledgeable industry representatives and service providers with appropriate products."

"ALTA is not only a knowledge hub, but also a gathering place for Hydromet operators and suppliers, exchanging knowledge in the ongoing efforts."

"In hard-nosed financial terms, it pays for itself by many orders of magnitude – in good times and bad times."

Over the past 24 years, 3,471 people from 66 countries have attended ALTA conferences 6,410 times - a true testament to the quality of this world-class annual metallurgical event. <u>read our Testimonials</u>



technical sessions, short courses and webinars

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## How will it work?

Our innovative online **Community**, the hub of the conference, will open 1 October. The Lobby welcomes you with announcements and the daily agenda. From there, delegates can access sessions, papers, panels discussions, Q&A, webinars, the virtual exhibition and networking.

This event is designed to be **accessible to participants in all time zones**, while being presented live in Perth time (AWST) **9-27 November.** All content will be available for on-demand viewing until March 2021. Presenter Q&A chat will remain live for the duration of the conference, providing ongoing opportunities for meaningful discussion.

The Community offers a variety of networking features, including:

- Intelligent Networking: Your personal networking service suggesting connections based on delegate activity and profile.
- Delegate List: Search and identify connections by mutual areas of interest (this feature is yet to be released).
- Presenter Q&A: Technical sessions with Q&A chat box and presenter email.
- Panel Discussions: Live panel discussions with Q&A chat to encourage delegate interaction with industry experts.
- Virtual Expo: Connecting with exhibitors and sponsors via live chat or video meeting table.
- Social Functions: Virtual gatherings in an informal setting.

Visitors are welcome! If you are unable to join the technical sessions, book a free pass to access webinars and the expo.

#### entitlements

The technical program is the foundation of ALTA conferences and we are excited to present a value-packed offering for our online event. Your registration includes:

- Keynote presentations and live Q&A discussions (recordings available on-demand for 4 months)
- Technical presentations with Q&A chat (recordings available on-demand for 4 months)
- Live panel discussions with industry experts, including Q&A (recordings available on-demand for 4 months)
- Papers during the conference and e-proceedings book after the conference
- Live technical webinars (recordings available on-demand for 4 months)
- Virtual exhibition including interaction with industry experts
- Networking with other attendees, presenters, exhibitors and sponsors

#### registration

We invite you to participate from the convenience of your home or office.

- Register here. Fees are listed in Australian dollars and include 10% GST
- Payment options include credit card and bank transfer
- Each registration includes a single-user license for one delegate to access sessions and papers.
- Sharing registrations is prohibited contact ALTA for group rates.
- To access discount, self-funded and presenter rates <u>contact ALTA</u> for coupon code
- For general conference information, visit <u>FAQs</u>
- Terms & Conditions available on the conference website



## conference program

technical sessions, short courses and webinars All times are listed AWST (Perth) with recordings of all technical content available on-demand until March 2021

thank you to our sponsors, exhibitors, co-sponsors and partners





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## **Program Overview**

Week 1 : 9-13 November				
oition	Monday 9	Short Course: A-Z of Copper Ore Leaching		
	Tuesday 10	Nickel-Cobalt-Copper Conference	Social: Trivia Night	
Exhil	Wednesday 11	Nickel-Cobalt-Copper Conference	Webinar: BASF	
Virtual Exhibition	Thursday 12	Nickel-Cobalt-Copper Conference Hydromet Processing of Ni-Co-Cu Sulphides Forum, Panel, Q&A	Webinar: JordProxa	
~	Friday 13	Short Course: The ART of HPAL - The Way to Success		
Wee	<b>k 2</b> : 17-20 Nov	ember		
n	Tuesday 17	Short Course: Uranium Ore Processing		
Virtual Exhibition	Wednesday 18	Uranium-REE Conference Application of Membranes Forum, Panel, Q&A		
	Thursday 19	In-Situ Recovery Conference Application of ISR to Copper Forum, Panel, Q&A		
Ν	Friday 20	Short Course: SX and its Application to Cu, U and Ni-Co		
Week 3 : 23-27 November				
_	Monday 23	Short Course: Design of Successful Bulk Flow Systems for Hydromet Operations (Part 1)		
Virtual' Exhibition	Tuesday 24	Short Course: Design of Successful Bulk Flow Systems for Hydromet Operations (Part 2)		
	Wednesday 25	<b>Gold-PM Conference</b> Cyanide Alleviation & Alternative Lixiviants Forum, Panel, Q&A	Webinar: LANXESS	
	Thursday 26	Lithium & Battery Technology Conference Trends in Battery Technology Forum, Panel, Q&A	Social: Draws & Prizes	
	Friday 27	Short Course: Lithium Processing		

5 conferences + 110 papers + 5 panels + 6 short courses + 3 webinars

view program and abstracts



technical sessions, short courses and webinars

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## keynote speakers

#### **Conference Opening**



#### Prof Jacques Eksteen Chief Operating Officer and Research Director Future Battery Industries CRC (Australia) view full bio and abstract

A Research-Based Strategy for Establishing Australia as a Leading Player in the Emering Global Battery Industry

#### Uranium-REE Opening

# IAEA International Atomic Energy Agency

Martin Fairclough Uranium Specialist, Uranium Resources and Production International Atomic Energy Agency (Austria)

view abstract

The Role of Unconventional Uranium Resources

## In-Situ Recovery Keynote



Leon Faulkner

Managing Director EnviroCopper Ltd (Australia)

view full bio and abstract

Opportunities and Challenges for Copper ISR – Kapunda CRC-P as an Example

#### Lithium & Battery Technology Keynote

Establishing Australia's Battery Industry Supply Chain



### **Prof Peter Talbot**

The Centre for Clean Energy Technologies and Practices, Queensland University of Technology (Australia)

view full bio and abstract

#### Nickel-Cobalt-Copper Keynote



John Neale Technical Specialist Mintek (South Africa)

view full bio abstract

Bioleaching of Nickel and Cobalt - The Progress and The Potential

#### Uranium-REE Keynote



Darryl Butcher Director BDB Process (Australia) view full bio and abstract

Review of Membrane Technology as a Process Tool

#### Gold-PM Keynote



#### Karel Osten

Independent Consultant METTKO Pty Ltd (Australia)

full bio and abstract

POX – Has it Reached its Full Potential, or is There Still Room for Improvement for Treating Refractory Gold Ores?



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## short courses

A-Z of Copper Ore Leaching	
Monday 9 November 7:00am – 2:15pm AWST	Alan Taylor Metallurgical Consultant and Managing Director, ALTA Metallurgical Services (Australia) Course outline
The ART of HPAL	
Friday 13 November	
7:00am – 12:00pm AWST	<b>Dr Naoyuki Tsuchida</b> Research Advisor, Institute of Industrial Science, The University of Tokyo (Japa former Director and Senior Managing Executive Officer, Sumitomo Metal Minin <b>Fumio Iwamoto</b>
	President, Japan Metal Consulting (Japan), former Executive Chief Engineer, Sumitomo Metal Mining
Uranium Ore Processing	Course outline
Tuesday 17 November 7:00am – 2:15pm AWST	Alan Taylor Metallurgical Consultant and Managing Director, ALTA Metallurgical Services (Australia)
	Course outline
SX and its Application to Co	pper, Uranium & Nickel-Cobalt
Friday 20 November	
7:00am – 2:15pm AWST	Alan Taylor Metallurgical Consultant and Managing Director, ALTA Metallurgical Services (Australia) <u>Course outline</u>
Design of Successful Bulk F	low Systems for Hydromet Operations
Part 1: Monday 23 November Part 2: Tuesday 24 November	
Part 1: 6:45am – 11:00am AWST Part 2: 6:55am – 11:00am AWST	<b>Corin Homes</b> Operations Manager, Jenike & Johanson (Australia) <b>Eric Maynard</b> Vice President and Director of Education, Jenike & Johanson (USA) <u>Course outline</u>
Lithium Processing	
Friday 27 November	
7:00am – 3:00pm AWST	Damian Connelly Principal Consulting Engineer, METS Engineering (Australia) Dr Dennis Yan Consulting Metallurgist, METS Engineering (Australia) <u>Course outline</u>



# 2019/20 PORTFOLIO

# The following summarises the testwork we undertook in 2019/20

Sample Storage (Long Term – Atmospheric) Sample Storage (Long Term – Cold Room) Pilot Plant Operational Area – 750m2	750m2 20m2 750m2
Bulk Filtration of Slurries (1000m3)	2
HIT Comminution Tests	90
Continuous Leach, IX, Crystallisation Pilots	3
Grind Determinations	53
Sizings	126
Cyclosizing	61
Cycloning Trials	21
Tailing Retreatment Projects	3
Reflux Classifier Tests	2
Continuous Atmospheric Leach Pilots	1
Manufacture CIL Pilot Leach Circuit	2
Laser Sizing	23
BBMWI	3
BRMWI	1
Regrind Tests	28
Flotation Tests	174
Atmospheric Leach Tests	74

Flotation Pilots	3
Bulk Float Test	3
Repair Lab Float Machine	1
Precipitation Tests	45
IX Tests	16
SX Tests	22
Crystallisation Tests	5
Thickening Testwork	4
Plate and Frame Filter Trials	2
Roasting Trials	2
Heat Treatment of Imported Samples	1
Bulk Grinds	2
Liquor Assays	1455
Solid Assays	3642
Assay Digests	2619
QXRD Analyses	298
Gas Assays	16
MLA	2
Written Technical Reports	11





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## **Tuesday 10 November** Nickel-Cobalt-Copper Conference SOLVAY Thank you to our sponsor 7:30am Virtual Expo and Networking 8.00am Welcome from the Chair Alan Taylor, Conference Founder & Chair, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia) **Sponsor Welcome** Andrew Bekle, Account Manager, Solvay (Australia) 8:10am Opening Address: A Research-Based Strategy for Establishing Australia as a Leading Player in the **Emerging Global Battery Industry** Prof Jacques Eksteen, Chief Operating Officer and Research Director, Future Battery Industries CRC (Australia) 8:35am Keynote Address: Bioleaching of Nickel and Cobalt - The Progress and The Potential John Neale, Technical Specialist, Mintek (South Africa) 9:10am A Metallurgical Evaluation of the Transition to Electric Vehicles Mike Dry, Arithmetek Inc (Canada); Bryn Harris, NMR360 Inc (Canada) 9.35am Energy and Emission Performance of Lithium Ion Battery Powered Vehicles Peter Jolly, Consultant (Australia) 10:00am Morning Tea Break - Virtual Expo and Networking 10:20am Market Outlook for Battery Grade Nickel Sulphate and Implications of Varying Product Specifications Nipen M. Shah, John J. Warner, JordProxa Pty Ltd (Australia) 10.45am Nickel Sulfate for Lithium-Ion Batteries – How Alternative Production Pathways Impact Greenhouse Gas Intensity Sam Spencer, Simon Donegan, Clean TeQ Limited (Australia); Rob Rouwette, Energetics Pty Ltd (Australia) 11:10am Critical Control Points - The Key to EV Chemical Quality and Value Chain Productivity? Corin Holmes, Jenike & Johanson (Australia) Nickel-Cobalt Process Innovation 11:35am Nickel Slag Leaching Evaluation at Laboratory Batch and Continuous Pilot Level (cancelled) Chad Czerny, (Former) SGS Mineral Metallurgy (Australia); James McQuie, Lourdes Valle, BHP Nickel West (Australia); Niels Verbaan, SGS Lakefield (Canada) Lunch Break - Virtual Expo and Networking 12:00pm 12:40pm A Brief History, and Future, of Process Innovation in Copper Richard Macoun, Consultant, Australia 1:05pm Copper Slag Waste Resource Potential For A Circular Economy: A Review

Tina Phiri Chanda, Pritam Singh, Aleksandar Nikoloski, Faculty of Energy and Engineering, Murdoch University (Australia)



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Tuesday 10 November (continued)

## Nickel-Cobalt-Copper Conference SOLVAY Thank you to our sponsor 1:30pm **Resin in Pulp Processing Equipment** Jeff Claflin, Stephen La Brooy, Thomas Heinzle, Ausenco (Australia); Darryl Butcher, BDB Process (Australia) 1:55pm Advanced Ion Exchange: Selective Recovery and Purification of Zinc Sulfate and Cobalt Leach Solutions Les-Lee Thompson, Chimerical Technology (South Africa); Steve Colley, PQ Corporation (United Kingdom) 2:20pm Afternoon Tea Break - Virtual Expo and Networking 2:40pm Nickel- and Cobalt-Concentrate Purification by Solvent Impregnated Ion Exchange Resins: A Case Study Dirk Steinhilber, Beryn Adams, LANXESS (Germany); Naomi Sourour, Vale Canada Ltd (Canada) Heap Leaching 3:05pm Heap Leach Solution Transport Modelling for Improved Process Control and Production Forecasting Oliver Kloiber-Deane, Element Process (Australia) 3:30pm Dry Stacking of Tailings by 3D Printing Tim Graham, Tim Graham, Atom Minerals (Australia) **Opening Social Event: Trivia Quiz** 3:55pm



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## Visit our ALTA booth to learn more

MHWirth is a pioneer in slurry pump technology and has been manufacturing piston diaphragm slurry pumps for more than 45 years. More than 1 000 positive displacement pumps have been built with power ratings of up to 3 000 kW.

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- Pipeline slurry transfer

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Wednesday 1	1 November			
Nickel-Cob	alt-Copper Conference		Thank you to our sponsor	SOLVAY asking more from chemistry'
7:30am	Virtual Expo and Networking			
			ļ	Welcome to Day Two
8:00am	Welcome from the Chair Alan Taylor, Conference Founder & Cha	air, Managing Director & Metal	lurgical Consultant, ALTA Metallurg	jical Services (Australia) Laterites
8:10am	The ART of HPAL Naoyuki Tsuchida, The University of To Consulting (Japan)	kyo (Japan); <b>Fumio Iwamoto</b>	n, Japan Metal Consulting Ltd (Japa	n); Takeshi Yokoyama, TY
8:35am	Update on the Performance of the R Gao Yong Xue, Ramu Nickel Limited (Pa	•	•	
9:00am	Improved Paste Pumping to HPAL S Jie Wu, Lachlan Graham, Dean Harris, G Pawelek, Murrin Murrin Operations Pty L	Greg Short, Warren Bruckard,	•	ılia); Paul Wiltshire, Marek
9:25am	Pulse Reduction System for Autocla Roman Jansen, Norbert Jaeger, Tony H	•	; Andrew Cocks, MHWirth (Australia	a)
9:50am	Morning Tea Break - Virtual Expo and	Networking		
10:10am	The Case for a Chloride-Based Proc Bryn Harris, NMR360 Inc (Canada)	ess for the Treatment o	of Nickel Laterites	
10:35am	Townsville Energy Chemicals Hub - Boyd Willis, John Downie, Queensland			
11:00am	Next Generation Laterite Processing Elina Oksanen, Christopher Ecott, Eero		lammi Janne Karonen, Metso Qutc	otec (Finland) Ov (Finland)
11:25am	Continued Development of NiWest N Direct Solvent Extraction Continuou David Readett, Mworx (Australia); Jamie	Ni Laterite Project - NiW ıs Piloting	Vest Solution Neutralisation	. , ,
11:50am	Lunch Break - Virtual Expo and Netwo	rking		
12:30pm	Jervois' Nico Young Ni Laterite Proj David Readett, Mworx (Australia); Micha	•	•	
12:55pm	In-Situ Recovery - Emerging Techno Maxim Seredkin, CSA Global Pty Ltd (A	••		•
				Solvent Extraction
1:18pm	Commercialization of Acorga® CR6 Bravo Mbao, Solvay EMEA & APAC (Za Owen Tinkler, Solvay USA (USA); Aizhar	ambia); Aidar Argyn, Solvay El	MEA (Kazakhstan); Laurent Cohen,	
1:45pm	Silica Issues Versus Copper Solven G. Mitshabu, K. Tshenye, BASF (South Kinsevere (DRC)		-	af (DRC); P. Ilunga, MMG



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Nickel-Cobalt-Copper Conference

#### Wednesday 11 November

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2:10pm	Afternoon Tea Break - Virtual Expo and Networking
2:30pm	Silica Management in a Copper Solvent Extraction Plant - MMG Kinsevere Case Study Laeticia Tartibu, Patient Ilunga, Francis Banze, William Elongo, Jean Rodrigues Nkomba, Yannick Makola, Ryan Whyte, MMG Kinsevere (DRC); Nigel Thiel, Kevin Rees, MMG Australia (Australia); Daniel Verwey, Tshikele Mukongo; Protea Chemicals (South Africa); Delphin Muteba, Guy Banza, Solvay (DRC)
2:55pm	Copper and Cobalt Recovery from Tailings Leach Plant Solutions - A Case of a Leach Plant on the The Copperbelt of Zambia Milton Simukoko, Mwansa Mibenge, Credo Nguni, Charles Zulu, Field Kondowe, Konkola Copper Mines plc (Zambia); Leonard Kabondo, The Copperbelt University (Zambia)
3:20pm	Webinar Pilot and Full-Scale Trials for BASF LixTRA™ Leaching Aid Reagent presented by <u>BASF</u>

## ΕΚΑΤΟ

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Thursday 12 November		
Nickel-Cob	alt-Copper Conference Thank you to our sponsor Solvay	
7:30am	Virtual Expo and Networking	
	Welcome to Day Three	
8:00am	Welcome from the Chair Alan Taylor, Conference Founder & Chair, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia)	
	Solvent Extraction (continued)	
8:10am	Acid Removal by Solvent Extraction for use in Electrolyte to Neutral Aqueous Systems Jack Bender, Noah Oliver, Tim McDonald, Rebecca Copp, Chase Wadded, BASF Corp (USA); Peter Haig; BASF (Australia)	
	Deep Sea Nodules	
8:35am	Deep-Sea Polymetallic Nodule Mining and Processing Alexander Sutherland, Henry Von Schroeter, Jeffrey Donald, Hatch (Canada)	
9:00am	Harvesting Nodules from the Seabed Surface and Extracting Cobalt, Nickel, Copper and Manganese Colin Seaborn, Ocean Minerals LLC (Australia); Hans Smit, John Halkyard, Ocean Minerals LLC (USA)	
	Filtration	
9:25am	How Very Large Filter Presses such as the GHT5000 will Influence the CAPEX and the OPEX of Tailings Filtration Plants Andrew Hawkey, Diemme Filtration (Aqseptence Group Srl) (Australia); Davide Cavalli, Diemme Filtration (Aqseptence Group Srl), (Italy); Tom Marshall, GR Engineering Services Limited (Australia)	
9:50am	Morning Tea Break - Virtual Expo and Networking	
10:10am	Performances Improvement with High Pressure Plate and Press Filters Edoardo Sommacal, Matec Pacific (Australia)	
	Forum: Hydromet Processing of Ni-Co-Cu Sulphides	
10:35am	Comparison of Methods for Sulphide Processing in Nickel Laterite HPAL Plants Hermann Scriba, LiNiCo Pty Ltd (Australia)	
11:00am	Re-Treatment of Tailings Using Chloride-Based Processing Bryn Harris, NMR360 Inc (Canada); Mike Dry, Arithmetek Inc (Canada)	
11:25am	Efficient Recovery of Cobalt from Pyrite - Update on COB Process Development Andrew Tong, Cobalt Blue Holdings Pty Ltd (Australia)	
11:50am	Lunch Break - Virtual Expo and Networking	
12:30pm	Flowsheet Development for the Conversion of Nickel Concentrate to Nickel Sulphate – IGO's Proactively Green Approach to Produce Critical Materials for the Clean Energy Revolution C. Ward, Z. Hearne, C. Tiemann, P. Gouteff, IGO Limited (Australia)	
12:55pm	Versality of Metso Outotec's BIOX® Processes – Positioning of the MesoTherm™ Technology for Base Metal Sulphide Applications Craig van Buuren, Jakolien Strauss, Jan van Niekerk, Metso Outotec (South Africa)	
1:20pm	Copper Nickel Separation Challenges and Flowsheet Development Damian Connelly, METS Engineering Group Pty Ltd (Australia)	



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### Thursday 12 November (continued)

## Nickel-Cobalt-Copper Conference

Thank you to our sponsor



1:45pm	Atmospheric Leaching of Copper Pressure Leach Residue Nico Groenewald, Grant Summerton, Anglo American Technical Solutions (South Africa)
2:10pm	Afternoon Tea Break - Virtual Expo and Networking
2:30pm	Global Copper Value Chain Trends and Complex Concentrates Processing Challenges 2020-2025 Carlos R. Risopatron, International Copper Study Group (Portugal)
2:55pm	Panel discussion and Q&A: Hydromet Processing of Ni-Co-Cu Sulphides Panel Chair: Alan Taylor, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia)
3:55pm	Webinar Crystallisation for Battery Chemicals: Chemistry, Purity and Energy Efficiency Part 1: Fundamentals of Crystallisation presented by JordProxa
4:30pm	Webinar Crystallisation for Battery Chemicals: Chemistry, Purity and Energy Efficiency Part 2: What Makes Lithium Flowsheet Different?



# Economic Advantages of Clad Lining Systems

## PROCESSING ENVIRONMENTS RELY ON CLAD

- Nickel HPAL Autoclaves Ti-Clad
- Gold POX Autoclaves Ti-Clad
- Uranium Alkaline Leach Autoclaves Alloy 600 Clad



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## Wednesday 18 November Thank you to our sponsor Uranium-REE Conference 7:30am Virtual Expo and Networking 8:00am Welcome and Highlights Alan Taylor, Conference Founder & Chair, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia) **Sponsor Welcome** Dr Karin Soldenhoff, Technology Manager, ANSTO Minerals Australia) 8.10am **Opening Address: The Role of Unconventional Uranium Resources** Martin Fairclough, Uranium Specialist, Uranium Resources and Production, International Atomic Energy Agency (IAEA) (Austria) 8:35am Keynote Address: Review of Membrane Technology as a Process Tool Darryl Butcher, Director, BDB Process (Australia); Contributors: Paul Boshoff, Simon Donegan, BDB Process Pty Ltd (Australia) 9:10am Vanadium Boom Driving Revival of By-Product Vanadium Recovery from Uranium Ores Alan Taylor, ALTA Metallurgical Services (Australia) 9:35am Minerals Criticality Assessment from an Australian Perspective David Whittle, Mohan Yellishetty, Stuart Walsh, Zhehan Weng, Monash University (Australia); Gavin Mudd, RMIT University (Australia) 9:58am Rare Earth Concentrate Processing and Purification Comparison and Optimization Using OLI Simulation Louis de Klerk, Northern Minerals (Australia); Gaurav Das, Anthony Gerbino, OLI Systems (USA) Morning Tea Break - Virtual Expo and Networking 10:25am 10.45am Sulfuric Acid Baking of Monazite for Rare Earths John Demol, Elizabeth Ho, ANSTO (Australia); Gamini Senanayake, College of Science, Health, Engineering and Education, Murdoch University (Australia) 11:10am **Greenland Rare Earths** Damien Krebs, Greenland Minerals Ltd (Australia) 11.35am Numerical Modeling of Uranuim Transport in Fractured Media (Cancelled) Kurinova N.M., Drozko E.G., Kuvaev A.A., FSBI Hydrospetzgeologia (Russian Federation) 12:00pm A Guide for Testing Ion Exchange Resins Dirk Steinhilber, Stefan Neufeind, LANXESS (Germany); Lydia Tang, Rajeev Bhavaraju, LANXESS (Australia) 12:25pm Lunch Break - Virtual Expo and Networking 1:05pm **Development of the Tiris Uranium Project, Mauritania** Will Goodall, Aura Energy Limited (Australia) 1:30pm **Commercial Application of Membranes at Kayelakera and Langer Heinrich** Darryl Butcher, Paul Boshoff, Simon Donegan, BDB Process Pty Ltd (Australia) 2:00pm Applications of Membranes in Uranium and Lithium Processing Adrian Manis, Elizabeth Ho, James Quinn, Karin Soldenhoff, ANSTO Minerals (Australia)



## conference program

technical sessions, short courses and webinars

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Wednesday 18 November (continued)

### **Uranium-REE Conference**

Thank you to our sponsor 🦾 🗼 ANSTO

2:25pm	Case Study: Concentration of Uranium Eluate Using Nanofiltration on an ISR Plant in Kazakhstan Les-Lee Thompson, Chimerical Technology (South Africa); Adrien Deberge, Orano Mining (France)
2:50pm	Afternoon Tea Break - Virtual Expo and Networking
3:10pm	Preventing Gypsum Scaling of Minewater RO/NF/UF Membranes Stephen Chesters, Max Fazel, Gregory Gibson, Genesys International Ltd (United Kingdom)
3:35pm	Cleaning Calcium Sulfate in Mine Water Membranes Stephen Chesters, Max Fazel, Gregory Gibson, Genesys International Ltd (United Kingdom)
4:00pm	Panel discussion and Q&A: Application of Membranes
	Panel Chair: Alan Taylor, Metallurgical Consultant and Managing Director(Australia)



# Purolite has supplied ion exchange resins to the hydrometallurgical industry for over 30 years.

Such experience ensures that we understand our clients' needs and have allowed us to custom configure our products to target specific elements of interest.

Our resins are used for the bulk recovery of metals, such as gold and uranium, either directly from the pulp (resin-in-pulp), or from partially clarified liquors (fluidised bed design) and clarified liquors.

Our wide range of chelating resins provides the desired selectivity to target specific impurities, removing these impurities to the stringent low levels demanded by modern operations and producing metal streams of high purity, and high value. Examples of customers who have benefitted from Purolite's superior products include producers of copper, battery-grade lithium and nickel and cobalt salts and metal.



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**Mining Solutions** - providing solutions to the mining industry of today and for the future based on BASF's core competencies.

Leaching Aids - LixTRA<sup>™</sup> provides the industry an opportunity to increase metal recovery, reduce mining costs and extend the life of the mine in an environmentally sound and sustainable manner.

**Solvent Extractants** - LIX® solvent extractants are recognized throughout the copper industry as the go to reagent for copper recovery.

**Flotation Reagents** - our customized Lupromin® formulations provide superior performance at reduced dose rates and costs.

**Flocculants** - BASF's Magnafloc® range of floccuants and coagulants are used extensively whenever the extraction process uses water or lixiviants to aid mineral and metal recovery.

**Binders** - BASF has developed Alcotac® CS, a new innovative polymer-based binder, focused on the improvement of pelletization operations especially in iron ore.

**BASF Intelligent Mine powered by IntelliSense.io** - making mining operations efficient, sustainable and safe through the combination of unique chemical and process expertise and trusted artificial intelligence solutions.

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Thursday 19	9 November
In-Situ Re	covery Conference Thank you to our sponsor
7:30am	Virtual Expo and Networking
	Conference and Sponsor Welcome
8:00am	Welcome and Highlights Alan Taylor, Conference Founder & Chair, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia)
	Sponsor Welcome Philippa Faulkner, Business Development Manager, EnviroCopper Ltd (Australia)
	Keynote Address
8:10am	Keynote Address: Opportunities and Challenges for Copper ISR – Kapunda CRC-P as an Example Leon Faulkner, Managing Director, EnviroCopper Ltd (Australia); Philippa Faulkner, EnviroCopper Ltd (Australia)
	Forum: Application of ISR to Copper
8:45am	Community Perceptions of Potential New Copper Mining, Kapunda, S.A. Tom Measham, Simone Felton, Andrea Walton, CSIRO Land and Water, Australia
9:10am	In-Situ Recovery of Copper Comes of Age Alan Taylor, ALTA Metallurgical Services (Australia)
9:40am	US Bureau of Mines Santa Cruz In Situ Copper Mining Project and Program Drummond "Dusty" Earley III, D3 Geochem (USA); Frank F. Roberto, Newmont USA Ltd (USA)
10:00am	Morning Tea Break - Virtual Expo and Networking
10:20am	High-Resolution X-ray Computed Tomography Study of Coarse Leached Particles for In-Situ Recovery Applications Laura Kuhar, Belinda Godel, Tania Hidalgo, Amy Evans, Michael Verrall, CSIRO Minerals (Australia); Andreas Beinlich, University of Bergen (Norway); Ken Rogers, King River Resources Ltd (Australia)
10:45am	Panel discussion and Q&A: Application of ISR to Copper
	Panel Chair: Dr Laura Kuhar, CSIRO Mineral Resources (Australia)
	Environmental
11:45am	In Situ Recovery (ISR) - The Permitting Challenge Doris Hiam-Galvez, Egardt Gerber, John Pekrul, Hatch (Canada); Drummond Earley, D3 Geochem (USA)
12:10pm	Assessing the Impacts of Hydraulic Fracturing on Water Quality in the Vicinity of Well Sites in the Surat Basin, Queensland Simon C. Apte, Mike Williams, Brad M. Angel, Rai S. Kookana, Josh King, Adelle Craig; CSIRO Land and Water (Australia)
12:35pm	Simon C. Apte, Mike Williams, Brad M. Angel, Rai S. Kookana, Josh King, Adelle Craig, CSIRO Land and Water (Australia) Trials at Depth with Vesi™ – A New Ground Water Monitoring Technology for ISR Operations Daniella Caruso, Mikko Vepsalainen, Kathie McGregor, Miao Chen, Dylan Marley, David Macedo, Tony Kilpatrick, Avi Bendavid, Luda Malishev, CSIRO Mineral Resources (Australia); Kathryn Levingstone, Rohan Calley, Nathan Hoskins; Heathgate Resources Pty Ltd, (Australia); Tim Duff, National Energy Resources Australia (NERA) (Australia)
1:00pm	Lunch Break - Virtual Expo and Networking



## conference program

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Thursday 19 November (continued)

n-Situ Re	ecovery Conference	Thank you to our sponsor	COPPER DE LAVISIELE M
			Modelli
1:40pm	Informatisation Systems for ISR Mines Maxim Seredkin, CSA Global Pty Ltd (Australia)		
			Economi
2:05pm	Economic Modelling and Application of In-Situ Recover Mario Rossien, Evolution Mining Ltd (Australia)	ry in Hard Rock Mining	
2:30pm	Expanding the Value Case for InSitu Mining Ewan Sellers, Mining 3 / CSIRO (Australia)		
			Permeabil
2:55pm	Directional Drilling and Hydraulic Fracturing for ISR Ap Saeed Salimzadeh, James Kear, Kevin Quinlan, CSIRO (Australi		
3:20pm	Afternoon Tea Break - Virtual Expo and Networking		
3:40pm	Design Options for Underground Leach Systems Peter Dare-Bryan, Stephen Boyce, Orica (Australia)		
4:03pm	Fluid Flow Performance Through Deep Hard Fractured Site in Western Australia Mostafa Sharifzadeh, Ping Chang, Department of Mining and Me Yao Wenli, Key Laboratory of Deep Coal Resource Mining, Ministi Technology (China); Mohammad Sarmadivaleh, Department of Per	etallurgical Engineering, WASM, Curtir ry of Education, School of Mines, Chin	u University (Australia) a University of Mining and
1:30pm	Applicability of Permeability Enhancement for In-Situ R	-	
l:55pm	Erika Myers, Horst Maerten, Jana Nicolai, Micha Zauner, Umwelt Investigation of Coal Cleat Network Stimulation Throug Hamed Akhondzadeh, Alireza Keshavarz, Faisal Ur Rahman Aw Lebedev, Curtin University (Australia)	gh Liquid Nitrogen Fracturing	· · · · ·



# QUALITY PURIFIES.

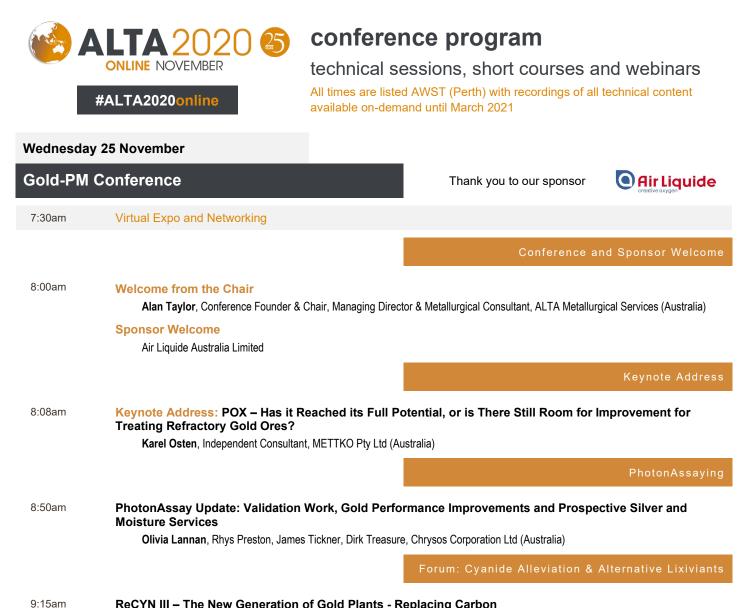


Lewatit<sup>®</sup> ion exchange resins from LANXESS offer safe, efficient, economical and sustainable technical solutions in the field of mining and hydrometallurgy. Our extensive product portfolio and application knowledge covers the recovery and purification of a wide variety of base metals, rare earths and precious metals as well as the treatment of wastewater streams like Acid Mine Drainage (AMD). Special selective resins are increasingly employed in various flowsheets, which are being developed for the production of battery grade materials. Our global manufacturing and supply chain network along with our technical support capabilities place us in a strong position to serve our customers in the mining industry. Ipt.lanxess.com



QUALITY WORKS.





9.10dill	Malcolm Roy Paterson, PT GreenGold Technology (Indonesia)
9:45am	Non-Toxic Reagent for Gold Leaching Kristina Kazakoff, Paul Kelly, Clean Mining Ltd – part of the Clean Earth Technologies Group (Australia)
10:05am	Morning Tea Break - Virtual Expo and Networking
10:25am	Non and Reduced Cyanide Gold Extraction Systems Frank Trask, Mining and Process Solutions (Australia)
10:50am	Measuring Gold Lixiviant Concentrations: Let's Make It Easy for The Operators Danielle Thompson, CSIRO Mineral Resources (Australia); El-Sayed Oraby, Curtin University of Technology (Australia)
11:10am	Thiocyanate Recovery from Waste Solutions Using Solvent Extraction David Dreisinger, Jianming Lu, University of British Columbia (Canada); Gary Kordosky, Todd Beers, Winner Water Services Inc., (USA)
11:35am	Life Cycle Assessment of Hydrometallurgical Processes Based on Flowsheet Simulation – Case Study of Gold from the Deposit with Battery Metals

 Marja Rinne, Mika Sahlman, Mari Lundström, Aalto University (Finland); Heini Elomaa, Outotec Oy (Finland)

 12:00pm
 Panel discussion and Q&A: Cyanide Alleviation & Alternative Lixiviants<br/>Panel Chair: Karel Osten, Independent Consultant, METTKO Pty Ltd (Australia)

 1:00pm
 Lunch Break - Virtual Expo and Networking

Refractory Ores

#### 1:40pm An Investigation of Pressure, Atmospheric and Bacterial Oxidation Processes for the Treatment of a Refractory Gold Concentrate



## conference program

technical sessions, short courses and webinars

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### Wednesday 25 November (continued)

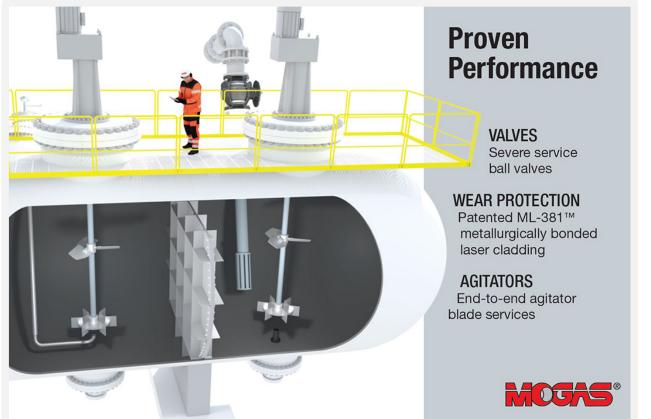
## **Gold-PM Conference**

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2:05pm	Recent Developments in the Metso Outotec BIOX® Process Jan van Niekerk, Craig van Buuren, Metso Outotec (South Africa)
2:30pm	Commissioning Experience on Recent Outotec POX Projects Antti Saarikoski, Metso Outotec (Finland)
2:55pm	Extract More Ounces with the MACH Reactor Adrian Singh, Gold Ore Pty Ltd (South Africa)
3:25pm	Afternoon Tea Break - Virtual Expo and Networking
	Ion Exchange
3:45pm	Ion Exchange – Bringing Flexibility, Robustness, and Higher Recoveries to Mine Water Treatment Sivan Iswaran, Clean TeQ Water (Australia)
4:10pm	Evaluation of Ion Exchange Technology for Au Recovery from Complex Ores Containing Cu and Preg- Robbing Material Olga Bazhko, Mintek (South Africa)
4:30pm	Improve Silver Refining Quality and Quantity: Regenerable Ion-Exchange Resin for Highly Selective Palladium Capture in Nitric Acid Dmitriy Kondrutskiy, Axion – Rare and Noble Metals (Russia); Vladimir Parfenov, Rodion Kalinin, Aleksei Kornienko, Krastsvetmet (Russia)
4:55pm	The Application of Ore Sorting Technology to Upgrade of Gold Ores Tony Parry, OreSort Solutions (Australia); Geoff Laing, Nexus Bonum Limited (Australia)
5:20pm	Webinar Role of Lewatit® Ion Exchange Resins in the Recovery and Purification of Metals - "Battery Materials and Beyond"

Role of Lewatit® Ion Exchange Resins in the Recovery and Purification of Metals - "Battery Materials and Beyond" presented by <u>LANXESS</u>



# Advanced **Thermal Process** Engineering



**JordProxa** specialises in the conversion of liquids to solids through advanced thermal processes including evaporation, crystallisation and drying.

Our evaporation and crystallisation and plants deliver:

- High purity battery grade products
- Improved yields, reduced OPEX
- Minimal time to production
- Modular option



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## Thursday 26 November

Lithium & I	Battery Technology Conference Thank you to our sponsor A ANSTO
7:30am	Virtual Expo and Networking
	Conference and Sponsor Welcome
8:00am	Welcome from the Chair Alan Taylor, Conference Founder & Chair, Managing Director & Metallurgical Consultant, ALTA Metallurgical Services (Australia) Sponsor Welcome Dr Chris Griffith, Senior Process Chemist / Business Development Lead, ANSTO (Australia)
	Keynote Address
8:10am	Keynote Address: Establishing Australia's Battery Industry Supply Chain Prof Peter Talbot, The Centre for Clean Energy Technologies and Practices, Queensland University of Technology (Australia)
	Sessions
8:45am	Challenges to High Purity Lithium Chemical Concentrate Production Chris Griffith, Maree Emett, Michael Page and Adam Roper, ANSTO (Australia)
9:16am	Analysis of The Bald Hill Lithium Project Failure Damian Connelly, METS Engineering Group Pty Ltd (Australia)
9:40am	Lithium Ion Sieve Technology for Recovery of Lithium from Brine Mike Dry, Arithmetek Inc (Canada)
10:05am	The Effect of Impurities on the Calcination of Spodumene Mark G. Aylmore, Martin Wells, Matthew R. Rowles, John de Laeter Centre, Faculty of Science & Engineering, Curtin University, (Australia)
10:30am	Morning Tea Break - Virtual Expo and Networking
10:45am	Value Added Product Recovery from Spodumene Leach Residue Goutam Kumar Das, Dianne Bedell, CSIRO Mineral Resources (Australia); Yatendra Sharma, Chris Reed, Neometals Pty Ltd, (Australia)
11:05am	Accurate Mineralogical Analysis for Efficient Lithium Ore Processing Nicholas Norberg, Uwe König, Malvern Panalytical BV (The Netherlands); Hari Bhaskar, Olga Narygina, Malvern Panalytical, a division of Spectris Australia Pty Ltd (Australia)
11:35pm	Outotec Lithium Hydroxide Process - A Progress Update Marika Tiihonen, Liisa Haavanlammi, Sami Kinnunen, Eero Kolehmainen, Metso Outotec (Finland)
12:00pm	Lithium Process Development Using METSIM and OLI Systems (cancelled) Alex Holtzapple, METSIM International (USA); Jim Groutsch, MetEng Pty Ltd (Australia)
12:25pm	Lunch Break - Virtual Expo and Networking
1:00pm	Application of Chelation Resins and Membranes to Solve Purity and Recovery Needs in the Lithium and Battery Space Daryl Gisch, DuPont Water Solutions (USA); Jaco Bester, DuPont Water Solutions (the Netherlands)
	Forum: Trends in Battery Technology
1:25pm	Development of Advanced Electrolytes for Lithium (Ion) Batteries Adam S Best, Marzi Barghamadi, Gavin E. Collis, John Chiefari, Anthony F Hollenkamp, Mustafa Musameh, CSIRO Manufacturing,

(Australia); Thomas Rüther, CSIRO Energy (Australia)



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#### Thursday 26 November (continued)

## Lithium & Battery Technology Conference

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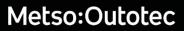


1:55pm	Lithium Battery Anode R&D Trends Mahdokht Shaibani, Mainak Majumder, Monash University (Australia); Nicolas Eshraghi, University of Liège (Belgium)
2:20pm	Lithium Ferro Phosphate – The 'Safe' Lithium-Ion Battery Adrian Griffin, Lithium Australia (Australia); Mike Vaisey, VSPC Limited (Australia)
2:45pm	Australian Battery Recycling Challenges and Opportunities Andrew Mackenzie, Envirostream (Australia)
3:10pm	Afternoon Tea Break - Virtual Expo and Networking
3:30pm	Finland-based Circular Ecosystem of Battery Metals (BATCircle) Pyry-Mikko Hannula, Antti Porvali, Pertti Kauranen, Mari Lundström, Aalto University (Finland)
3:55pm	Recent Insights on Lithium-Ion Battery Technologies Alexandre Chagnes, Université de Lorraine, CNRS, GeoRessources (France)
4:20pm	Panel discussion and Q&A: Trends in Battery Technology
	Panel Chair: Dr Jacques Eksteen, Chief Operating Officer and Research Director, Future Battery Industries CRC (Australia)
5:20pm	Closing Event – Booth Draws and Treasure Hunt Winner

# Partner for positive change

Metso Outotec is a frontrunner in sustainable technologies, end-to-end solutions and services for the aggregates, minerals processing, metals refining and recycling industries globally. By improving our customers' energy and water efficiency, increasing their productivity, and reducing environmental risks with our product and process expertise, we are the partner for positive change.







## **ALTA Metallurgical Services**

## Celebrating 35 years of service

#### about us

ALTA Metallurgical Services (ALTA) was established in 1985 by Metallurgical Consultant and Managing Director, **Alan Taylor**, to serve the worldwide mining, minerals and metallurgical industries. ALTA offers a wide range of services and resources to the metallurgical industry, including...

#### consulting

High-level metallurgical and project development consulting.

#### short courses

Practically oriented live and online short courses presented by Alan Taylor. Topics include treatment of nickel laterites, copper ore leaching, uranium ore processing, copper SX-EW, heap leaching and solvent extraction.

#### conferences

The ALTA conference is a world-class annual metallurgical conference and a leading platform for innovation. The 25th anniversary event **ALTA 2020 Online** will be held 9-27 November. It comprises five international conferences, six short courses, five panel discussions, three technical webinars, and a virtual trade exhibition. It features highly focused programs, topical forums and presentations from key international speakers.

#### publications

Proceedings and manuals from ALTA conferences, seminars and short courses.

#### **MetBytes**

Free technical articles offering metallurgical commentary and insights.

#### free library

Includes proceedings from ALTA 1995-2019 Nickel-Cobalt-Copper, Uranium-REE-Lithium and Gold-PM conferences for free download (1650+ papers). The library is expanded regularly, providing a major ongoing free resource to the industry.



Alan Taylor has over 40 years' experience in the metallurgical, mineral and chemical processing industries in Australasia, New Zealand, North and South America, Africa, Asia and Europe. He has worked in metallurgical consulting, project development, engineering/construction, plant operations, plant start-up and technology development. Projects and studies have involved copper, gold/silver, nickel/cobalt, uranium and base metals.

Since 1985, as an independent metallurgical consultant, Alan has undertaken feasibility studies, project assessment, project development, supervision of testwork, flowsheet development, basic engineering, supervision of detailed engineering, plant commissioning and peer reviews and audits. Clients have included a variety of major and junior mining, exploration and engineering companies throughout Australia and overseas.

Alan is Founder and Chair of the annual ALTA metallurgical conference.

#### extensive experience includes

- Gold/Silver
- Copper
- Nickel/Cobalt
- Uranium
- Base Metals

- Leaching: atmospheric, heap, in-place, bio. and pressure
- Cyanidation and CIP/CIL
- Solid/liquid separation
- Flotation
- Electrowinning and electrorefining
- Solvent extraction/ion exchange