#### PAL – THE GREAT SURVIVOR PART II

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# In Part I at ALTA 2011 the survival of PAL was

likened to a great survivor from

the world of movies.....



# **JAMES BOND**





# We saw that like Bond, everyone seemed to be trying to kill PAL off

but in 2011 it was

STILL ALIVE!!!!!



In Part II we pick up the story in 2013 and PAL

is likened to another great survivor

from the movies.....



# **JASON BOURNE**





#### Many are still saying that PAL is.....



#### Dead in the water





## However, in 2013 it is still.....



## hanging on

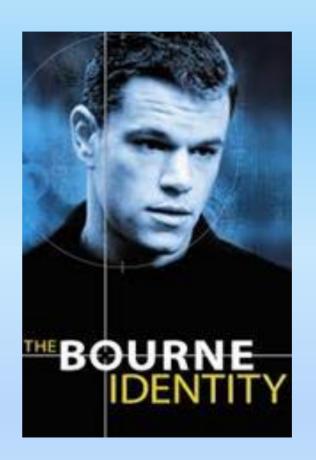




#### But, like Bourne PAL has an.....



#### identity problem





#### to identify the optimum downstream option



#### Commercially applied options are:

- Mixed sulphide precipitation (MSP) for shipping
- Mixed sulphide precipitation (MSP)m + on-site refining
- Mixed hydroxide precipitation (MHP) for shipping
- Mixed hydroxide precipitation (MHP) + on-site refining
- Direct solvent extraction (DSX)

Jury is still out – case by case selection

Meanwhile, significant efforts are being made to replace PAL by potentially lower cost alternatives including.....

#### Sulphuric acid based processes:

- Atmospheric agitated tank leaching (AL)
  - One commercial application of AL in association with PAL at Ravensthorpe, Western Australia (EPAL)

- Heap leaching (HL)
  - One commercial application on scats in association with PAL at Murrin Murrin, Western Australia

No standalone operations as yet



Other leaching mediums are being developed to further lower costs including.....



## Chloride based processes:

- Neomet in Canada
- Process Research Ortech in Canada
- SMS Siemag in Austria
- Anglo Research in South Africa
- Nichromet in Canada

#### Nitric based processes:

DNi Process in Australia

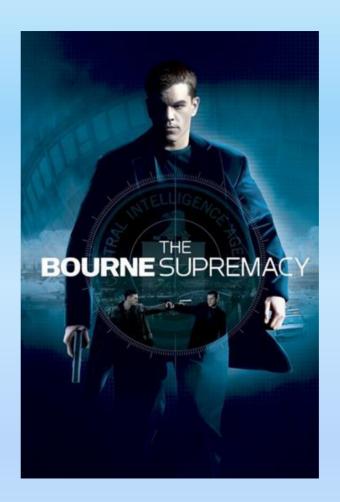
All at pilot plant stage



# At this stage PAL, like Bourne PAL still has the ......



#### supremacy

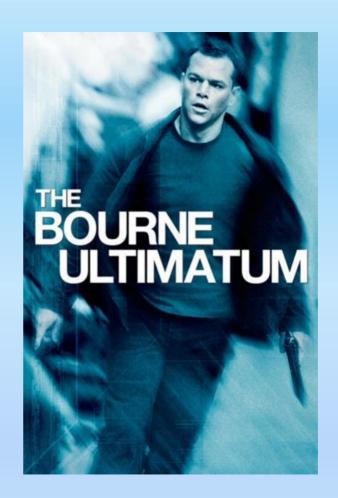




## But is facing an .....



#### ultimatum





#### That the current new projects.....



#### **Ambatovy**

(Ref: Ambotovy Website)





Goro (Ref: Goro Website)





#### Ramu (Ref: ALTA 2011)





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# The big question is whether like Bourne its.....

## legacy





will be a new look or a completely new process

Part III?

